

QUALITY CERTIFICATE

№ 2310-025 Date: 05.10.2023

Manufacturer: PlasmaTec LLC

18 Pravednykiv svitu str., Vinnytsia, Vinnytsia region,
Vinnytsia district, Ukraine, 21036

Product	
Welding electrodes Monolith RC 6013 TM MONOLITH d 2.5 mm: tube 2.5 kg	
Specification/Classification	AWS A5.1 / SFA-5.1: E6013 CSA W48 E4313 EN ISO 2560-A-E 42 0 RC 1 1
Batch classification according to EN ISO 14344	C5
Lot Number	001

Mechanical properties of weld metal according to EN 10204, type 2.2

Index	Requirements		Typical data
	(EN ISO 2560)	(AWS A5.1)	
Tensile strength, MPa (N/mm ²) / (ksi)	500 - 640	min. 60	538 (78)
Elongation, %	min. 20	min. 17	24
Yield strength, MPa (N/mm ²) / (ksi)	min. 420	min. 48	468 (68)

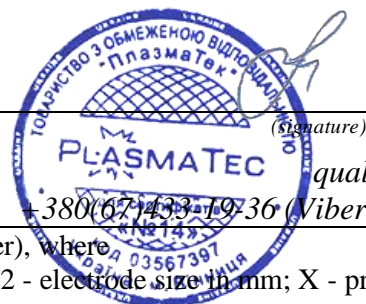
Chemical analysis of weld metal, % according to EN 10204, type 3.1

Index	Requirements (AWS A5.1)	Actual data
C	max. 0.2	0.11
Si	max. 1.0	0.3
Mn	max. 1.2	0.41
P	N.S.	0.022
S	N.S.	0.004
Cr	max. 0.2	0.04
Ni	max. 0.3	0.026
Mo	max. 0.3	0.003
V	max. 0.08	0.011

Post weld heat treatment - As welded

The product was manufactured and supplied according to a Quality System Program that meets the requirements of ISO 9001. The manufacturer guarantees that the product meets the requirements of the specification(s) indicated. The delivery conditions are in accordance with EN ISO 544.

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Lot Number identification: **001 3.2 XO** (example of Lot number), where **001** – actual Lot Number, 3.2 XO - additional information (3.2 - electrode size in mm; X - pressing team, O - packing team).